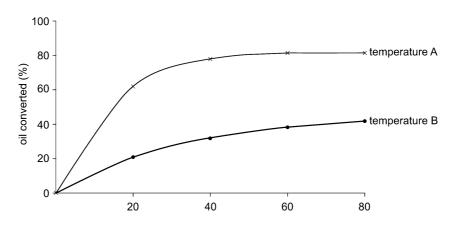
## **Topic 2: Managing Chemical Processes**

1. Nickel metal acts as a catalyst in the conversion of vegetable oil into margarine.

(a) Explain how the reaction rate is increased by this catalyst.

(b) The percentage of oil converted into margarine for the catalysed reaction at two different temperatures, A and B, is shown below:



(i) State which feature of the curves indicates that, during the first 20 minutes, the reaction occurs at a greater rate at temperatures A than it does at temperature B.

\_\_\_\_\_\_(1)

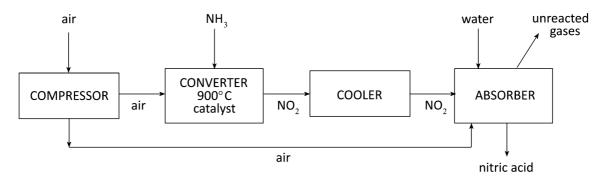
(ii) Suggest why the curve for temperature A levels out at 60 minutes.

(1)

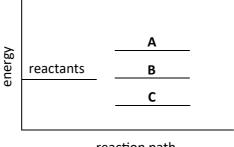
(c) Margarine is produced by reaction of vegetable oil with hydrogen gas under high pressure conditions. Explain the effect of the high pressure on the rate of the reaction.

\_ (2)

2. The production of nitric acid in a factory is summarised in the flow chart below:



- (a) The production of NO<sub>2</sub> in the converter involves a series of chemical reactions. The overall reaction in the converter is exothermic.
  - (i) The energy profile for the reaction is shown in the diagram below:



reaction path

(1) 5	State whether the products are represented by <b>A</b> , <b>B</b> , or <b>C</b> .	
_		(1)

- (2) Explain why the gases in the converter need to be heated initially.
- (3) Explain why heating is no longer necessary once the reaction has started.

(i)	Identify from the flow into nitric acid.	cnart the two ra	w materi	als that are add	ed to the abs	sorber to co	onvert the N
							(
(ii)	Determine the oxidat	ion state of nitro	gen in NO	)2.			,
(iii)	Write an equation for	the conversion of	of NO <sub>2</sub> into	o nitric acid in t	he absorber		(
(111)	write an equation for	the conversion of	71 IVO <sub>2</sub> IIIC	o mene acia in e	ne absorber.		
							(
,, .							
(iv)	Describe one disadva	ntage for the ma	nufacture	r if gases conta	ning NO₂ are	emitted fro	om the facto
(iv)	Describe one disadva	ntage for the ma	nufacture	r if gases conta	ning NO₂ are	emitted fro	om the facto
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(iv)	Describe one disadva	ntage for the ma	nufacture	r if gases conta	ning NO₂ are	emitted fro	
					ning NO₂ are	emitted fro	
	Describe one disadva	s ore is shown in	the flow (	chart below:	ning NO₂ are	emitted fro	
			the flow (		ning NO <sub>2</sub> are	emitted fro	om the facto
ne ext		ore is shown in  • NaCN solution • O <sub>2</sub>	the flow o	chart below:  • Mg <sup>2+</sup> • activated carbon  Mg Au(CN) <sub>2</sub> <sup>+</sup>	ning NO₂ are	emitted fro	
he ext	traction of gold from it	ore is shown in  NaCN solution O <sub>2</sub>	the flow o	chart below:  • Mg <sup>2+</sup> • activated carbon	ning NO <sub>2</sub> are	emitted from	
	traction of gold from it	ore is shown in  • NaCN solution • O <sub>2</sub>	the flow o	chart below:  • Mg <sup>2+</sup> • activated carbon  Mg Au(CN) <sub>2</sub> <sup>+</sup>			
he ext	traction of gold from it	ore is shown in  • NaCN solution • O <sub>2</sub> dilute solution of Au(CN) <sub>2</sub>	the flow of	chart below:  • Mg <sup>2+</sup> • activated carbon  Mg Au(CN) <sub>2</sub> <sup>+</sup> on carbon  ncentrated solution of Au(CN) <sub>2</sub> <sup>-</sup>	electrolytic		

(b) The crushed ore is mixed with an NaCN solution.

Identify the other reactant added at this step.

3.

\_\_\_\_\_\_(1)

\_\_\_\_ (2)

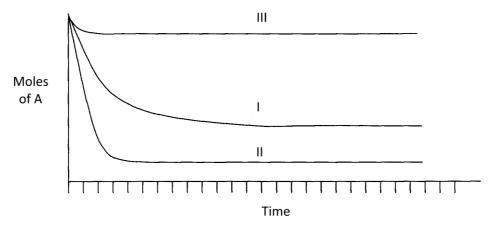
4. Chemicals A and B react to form a dynamic equilibrium mixture with chemical Z according to the
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$$A_{(g)} + B_{(g)} \longrightarrow Z_{(g)} \Delta H = -101 \text{ kJ mol}^{-1}$$

(a) State what it means for the chemicals to be in dynamic equilibrium.

\_\_\_\_\_\_(1)

(b) Graph I on the axes below shows the change in the moles of A, when equal moles of A and B were allowed to reach dynamic equilibrium in a closed vessel at a particular temperature and pressure. The experiment was repeated to obtain graphs II and III, in each case only changing one condition.



State and explain which graph shows the experiment which used the following different condition:

(i) A higher temperature		
		(3)
		(0)
(ii) A higher pressure		

5.	An experiment was conducted to investigate the following exothermic reaction that occurs in the
	stratosphere:

$$Cl_{2(g)} + 2NO_{(g)} \implies 2NOCl_{(g)}$$

(a) In one trial, 1.000 mol of NOCl was added to an empty 2.00 L flask. At equilibrium 0.056 mol of  $\text{Cl}_2$  were present.

Calculate the equilibrium concentrations of Cl<sub>2</sub>, NO, and NOCl, in mol L<sup>-1</sup>.

(4)

(b) In a second trial, under different conditions, the concentrations of the three species in equilibrium were as shown in the table below:

Species	Concentration (mol L <sup>-1</sup> )
Cl <sub>2</sub>	0.024
NO	0.048
NOCI	0.354

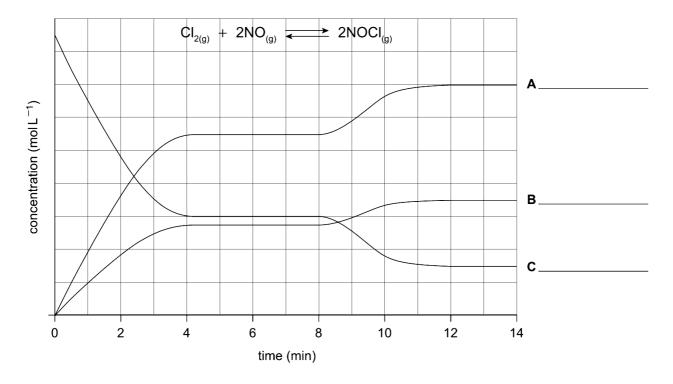
(i) Calculate the equilibrium constant for this reaction.

(2)

(ii) State the effect of an increase in temperature on the value of the equilibrium constant.

\_\_\_\_\_(1)

(c) A third trial was conducted. The following graph shows the changes in concentration of the three species over time:



(i)	On the graph above	identify A B	and Cas Cla	NO or NOCL	(2)

(ii)	Identify and explain the change that was made to the reaction conditions at 8 minutes.	
		/2

6.	Consider	the or	quilibrium	mivtura	halow.
ο.	Consider	the et	JUIIIDHUIII	mixture	below.

$$2SO_{2(g)} + O_{2(g)} \rightleftharpoons 2SO_{3(g)}$$

(a) Write the equilibrium expression for the reaction.

(1)

(b) The  $K_{\mathbb{C}}$  values for this reaction at two different temperatures are shown in the table below:

Temperature (°C)	K <sub>c</sub>
25	3.08
127	0.260

(i)	State the effect of increasing the temperature on the yield of SO <sub>3</sub> .	
		(1)

(ii)	Explain how the information in the table above shows that the forward reaction is exothermic.


(c) One reaction at 127°C in a 0.500 L vessel was allowed to reach equilibrium. There was measured to be 0.215 moles of  $SO_2$  and 0.599 moles of  $O_2$  at equilibrium.

Calculate the number of moles of SO<sub>3</sub> at equilibrium in this reaction.

(3)

Credit will be given for answers to part (d) which correctly use appropriate chemical terms and effectively communicate knowledge and understanding of chemistry.

Your answer should be confined to the space provided.

(d)	Selecting an appropriate pressure for this process is an important consideration for manufacturers.  Explain two advantages to manufacturers of using a high pressure, but suggest why manufacturers may decide to use a moderate pressure instead.						
							(8)
							121